



**NOTES:**

- 1.) UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES.
- 2.) DIMENSIONS ENCLOSED WITHIN PARENTHESES INDICATE REFERENCE.
- 3.) ALL FRAME MATERIAL A-36 CARBON STEEL RAL 7037 LIGHT GRAY EPOXY COATING.
- 4.) ALL PIPE CARBON STEEL.
- 5.) DIMENSIONAL TOLERANCE  $\pm 1/2"$
- 6.) APPROXIMATE SKID WEIGHT: 14,040 LB
- 7.) DO NOT SCALE DRAWING.
- 8.) MINIMUM 42" DISTANCE TO INTERIOR WALL OF ENCLOSURE.
- 9.) LEVEL SKID TO  $.001"/\text{FT}$ , MAX DEVIATION  $.005"$ . ALIGN PUMPS PRIOR TO GROUTING. VERIFY ALIGNMENT AFTER GROUTING.
- 10.) JACK SCREW AND ANCHOR BOLT LOCATIONS.

DO NOT SCALE DRAWING!

					<small>TOLERANCES ON DIMENSIONS ARE AS FOLLOWS EXCEPT FOR BASIC DIMENSIONS, MAT'L STOCK SIZES AND TOLERANCES SPECIFIED OTHERWISE.</small>		<b>SUPERIOR INDUSTRIAL EQUIPMENT COMPANY</b>	
					<small>ONE DECIMAL</small>		<small>CONTRACT 5.2190 SKID GENERAL ARRANGEMENT</small>	
					<small>TWO DECIMALS</small>		<small>REV. NO.</small>	
					<small>THREE DECIMALS</small>		<small>DATE</small>	
					<small>ANGULAR DIMENSIONS</small>		<small>BY</small>	
					<small>CAST DIMENSIONS</small>		<small>CHK'D</small>	
					<small>MATERIAL STOCK SIZE TOLERANCES SHALL CONFORM TO APPLICABLE STANDARD MILL VALUES UNLESS COVERED WITHIN A SPECIFIED MATERIAL SPECIFICATION</small>		<small>DM12076-202</small>	
					<small>GEOMETRIC SYMBOLOLOGY PER ANSI Y14.5</small>		<small>1</small>	
					<small>REV</small>		<small>A</small>	

A	REVISED AND RESUBMITTED/COMMENTS	14NOV12	SV	KB			
0	RELEASED FOR APPROVAL	02AUG12	SV	KB			